

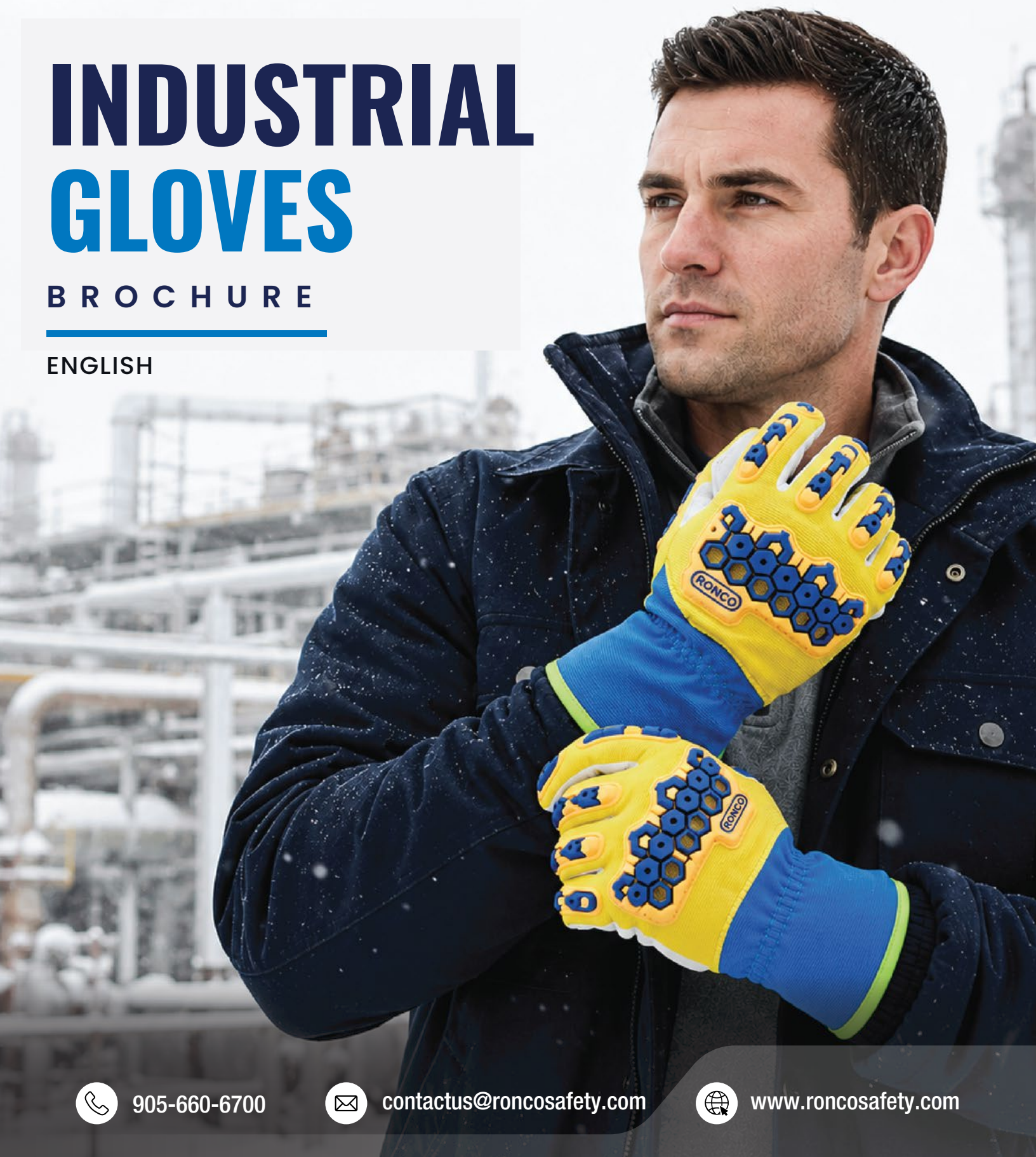


focus on quality

INDUSTRIAL GLOVES

B R O C H U R E

ENGLISH



905-660-6700



contactus@roncosafety.com



www.roncosafety.com

MIG WELDING

FORGE



PROTECTION



focus on quality

FORGE**75-233**

Grain Cowhide Aramid MIG Welding Gloves

- Durable cowhide for lasting protection and sensitivity
- ANSI/ISEA 105: Cut A7
- Top grain palm and fingers for soft tactile performance
- Wing thumb improves flexibility and grip
- Seamless index finger for precise control
- 6 inch cuff with Kevlar stitching for strength

6 pairs x 8 bags = 48 pairs per case

Size: S - 2XL**FORGE****75-282**

Grain Leather MIG Welding Gloves

- Premium goatskin leather
- Padded palms and cushioned wrists for enhanced comfort during long shifts
- Gunn cut for comfort and dexterity
- Durable, snug protective fit

6 pairs x 8 bags = 48 pairs per case

Size: S - XL**FORGE****72-490**

Grain Goatskin ANSI/ISEA 105 Cut A4 MIG Welding Gloves

- Goatskin leather with aramid liner
- Flame- and heat-resistant construction
- 360° cut protection
- Heat Level 3 protection
- Aramid stitching improves seam strength

6 pairs x 8 bags = 48 pairs per case

Size: S - 2XL**FORGE****75-313**

Grain Goatskin with Split Cowhide Back MIG Welding Gloves

- Premium goatskin palm for sensitivity and control
- Heat resistant cowhide back stays soft and protective
- Fleece lining adds heat resistance without bulk
- Reinforced thumb improves grip and durability

6 pairs x 8 bags = 48 pairs per case

Size: S - 2XL

FORGE**75-351**

Expected
Performance Ratings:



Grain Cowhide Leather Palm & Split Leather MIG Welding Gloves

- Full grain cowhide palm and index for strength and grip
- Cotton fleece lining adds warmth and comfort
- Split cowhide back for flexibility and durability
- Gunn cut with wing thumb for dexterity and less fatigue
- Aramid stitching for heat resistance and durability

6 pairs x 8 bags = 48 pairs per case

Size: S - 2XL

FORGE**75-213**

Grain Cowhide Unlined MIG Welding Gloves

- Top grain cowhide for durability and comfort
- ANSI Level 4 abrasion & puncture protection
- Naturally insulated with wing thumb for grip & flexibility
- Seamless forefinger for precise control
- 4 inch cuff with Kevlar stitching for strength

6 pairs x 8 bags = 48 pairs per case

Size: S - 2XL

CHOOSING THE RIGHT WELDING GLOVES

Applications & Industries vs Welding Process

Industry	TIG Welding	MIG Welding	Stick Welding
Aerospace	Thin, precise ✓✓✓	Limited ✓	Repair ✓
Automotive	Body, exhaust ✓	Fast production ✓✓✓	Repair ✓
Food & Pharma	Hygienic SS ✓✓✓	Rare ✗	Not used ✗
Oil & Gas	Critical pipes ✓	Fabrication ✓✓	Field repair ✓✓✓
Construction	Limited ✗	Structures ✓✓✓	Outdoor ✓✓✓
Shipbuilding	Precision ✓	Heavy fab ✓✓✓	Outdoor/repair ✓✓
Heavy Equip	Limited ✗	Thick mat ✓✓✓	Maintenance ✓✓
Pipeline	Root pass ✓	Fill passes ✓	Field weld ✓✓✓
MRO	Fine repair ✓	General repair ✓	Portable ✓✓✓
Railways	Precision parts ✓	Fabrication ✓✓	Track repair ✓✓✓
Power Plants	Critical parts ✓	Fabrication ✓	On-site rep ✓✓✓

Primary/Best Fit ✓✓✓

Common Use ✓✓

Limited / Niche Use ✓

Rarely Used ✗

TIG WELDING

FORGE



FORGE**72-690**

Goatskin Grain Leather ANSI/ISEA 105 Cut A6 TIG Welding Gloves

- Goatskin leather with para-aramid liner
- Superior dexterity and abrasion resistance
- Cut protection with snug comfort fit
- ANSI/ISEA 105: Cut A6, Abrasion 4, Puncture 4
- Gauntlet cuff for extended protection

6 Pairs x 12 bags= 72 Pairs Per Case

Size: S - 2XL**FORGE****75-321**

Expected Performance Ratings:



GoatSkin Grain Leather TIG Welding Gloves

- Premium goatskin for comfort fit and durability
- Extended gauntlet cuff for heat and spark protection
- Gunn cut design for comfort and dexterity
- ANSI/ISEA 105 ratings for Abrasion 3, Puncture 4 and Heat 2

6 Pairs x 12 bags= 72 Pairs Per Case

Size: S - 2XL**FORGE****75-363**

Expected Performance Ratings:



Goat Skin Grain Leather Anti-Vibration TIG Welding Gloves

- Padded palms and cushioned wrists increase comfort when working long hours.
- Para-aramid liner
- Cow grain leather palm with gauntlet cuff
- Fleece-lined back-of-hand protection

6 pairs x 8 bags = 48 pairs per case

Size: S - 3XL

CUT PROTECTION

PRIMACUT™

High Cut: A2-A9

RONCO
PRIMACUT™
69-9452
Size 10



PRIMACUT™**69-9452**EN 388:
2016

3X43F

18 Gauge PU Coated HPPE Gloves, ANSI/ISEA 105 Cut Level A9

- 18-gauge HPPE cut-resistant liner
- Heavy-duty cut protection
- Superior grip in dry/oily conditions
- Seamless breathable flexible comfort

6 pairs x 8 bags = 48 pairs per case

Size: S - 2XL**PRIMACUT™****69-9432**EN 388:
2016

4X43F

18 Gauge Sandy-Foam Nitrile Coated HPPE Gloves, ANSI/ISEA 105 Cut Level A9

- 18-gauge ANSI/ISEA105 A9 cut protection
- Sandy foam grip, wet/oily
- Ultralight second-skin comfort
- High abrasion and puncture resistance
- Knit wrist blocks debris

6 pairs x 8 bags = 48 pairs per case

Size: XS - 2XL**PRIMACUT™****69-8174**EN 388:
2016

3X43F

Crinkle Latex Palm Coated HPPE / Nylon Gloves, ANSI/ISEA 105 Cut A8

- 10-gauge ANSI A8 cut protection
- Latex coating grips wet/dry surfaces
- High puncture resistance protection
- Ergonomic fit for comfort
- Knit wrist blocks debris

6 pairs x 8 bags = 48 pairs per case

Size: S - 2XL**PRIMACUT™****69-6445**EN 388:
2016

4X43F

18 Gauge Sandy Nitrile Coated Touch Compatible Gloves, ANSI/ISEA 105 Cut Level A6

- 18-gauge HPPE/spandex cut protection
- Ultra-light liner enhances dexterity
- Sandy nitrile grip, dry/oily
- TIR™ thumb-index reinforcement for additional durability

6 pairs x 8 bags = 48 pairs per case

Size: S - 2XL

PRIMACUT™**69-5618**EN 388:
2016

4X42E

Fully Dipped Touch Compatible Gloves, Orange, ANSI/ISEA 105 Cut A5

- Superior grip in oily conditions
- Double-dipped liquid barrier coating
- High abrasion resistance for increased durability
- Flexible knit enhances dexterity
- TIR™ thumb-index reinforcement for additional durability

6 Pairs x 8 bags= 48 Pairs Per Case

Size: XS - 2XL**PRIMACUT™****69-5528**EN 388:
2016

3X42E

Foam Nitrile Palm Coated 21g HPPE / Nylon Gloves, ANSI/ISEA 105 Cut Level A5

- Foam nitrile grip, dry/oily
- Second-skin comfort and flexibility
- High puncture and abrasion resistance
- Knit wrist blocks debris
- Touchscreen-compatible fingertip use

6 Pairs x 8 bags= 48 Pairs Per Case

Size: XS - 2XL**PRIMACUT™****69-594W**EN 407:
2020

X2XXXX

EN 388:
2016

3X43E

EN 511:
2006

X2X

Latex Fully Coated HPPE / Acrylic Gloves, ANSI/ISEA 105 Cut Level A5

- Double latex coating for superior grip
- Flexible in below-zero temperatures
- 13G HPPE/steel/glass fiber cut protection
- Acrylic terry fleece for warmth

6 pairs x 12 bags = 72 pairs per case

Size: S - 2XL**PRIMACUT™****69-4454**EN 388:
2016

4X42D

18 Gauge PU Coated Graphene Cut Resistant Gloves, ANSI/ISEA 105 Cut Level A4

- Ultra-lightweight 18-gauge dexterity
- Soft liner reduces hand fatigue
- PU palm grip and abrasion resistance
- TIR™ thumb-index reinforcement for additional durability

6 Pairs x 8 Bags = 48 Pairs Per Case

Size: 2XS - 2XL

PRIMACUT™**69-4204**

Stainless Steel and Cotton/Nylon/Polyester Blend ANSI/ISEA Cut Level A4 Gloves

- High-performance yarn for durability
- Seamless reversible comfort fit
- Composite yarn maintains protection
- Color-coded serging for sizing
- Built for tough industrial use

6 pairs x 8 bags = 48 pairs per case

Size: S - 2XL**PRIMACUT™****69-3111**

HPPE/Polyester/Spandex Gloves with Nitrile-Coated Fingertips and Nitrile-Dotted Palm

- Ambidextrous HPPE/spandex comfort fit
- Tapered fingertips enhance precision
- Dotted palm ensures secure grip
- Reduces hand fatigue for comfort

6 pairs x 12 bags = 72 pairs per case

Size: S - 2XL**PRIMACUT™****69-3193**

Cotton / Aramid String Knit Cut Resistant Gloves, ANSI/ISEA 105 Cut Level A3

- Cotton/aramid heat and cut protection
- Comfortable breathable ambidextrous fit
- Knit wrist with color coding
- Machine washable and stretchable

6 pairs x 8 bags = 48 pairs per case

Size: XS - 2XL

PRIMACUT Cut Levels A2-A9 with Color Coding

RONCO Cut Resistant Color Coding: To help streamline glove selection and improve safety compliance on worksites, RONCO has introduced a color-coded shell system for its high cut resistant gloves (ANSI/ISEA 105 Cut A2 and above). Each glove shell is visibly color-coded based on its cut resistance level, making it quick and easy for workers and supervisors to identify the right level of protection briefly – without needing to read fine print or remove the gloves.

Cut A2/A3	Cut A4	Cut A5	Cut A6	Cut A7	Cut A8	Cut A9
Silver	Grey	Orange	Blue	Green	Red	Black
#69-680E	#69-700	#69-5528	#69-6445	#69-7449	#69-8174	#69-9432

← FROM LOW TO EXTREME CUT RISKS: CHOOSE THE RIGHT GLOVE FOR THE JOB →

DRIVER & MECHANICS

WRANGLER'S™

Sela

RMX



WRANGLER'S™**72-790**

Goatskin Grain Leather Gauntlet Cuff Gloves

- Goatskin leather with para-aramid liner
- Driver style with gauntlet cuff
- Shirred wrist blocks debris
- Gunn cut enhances dexterity
- ANSI/ISEA 105 Cut Level A6, Impact Level 2

6 Pairs x 8 bags= 48 Pairs Per Case

Size: S - 2XL**WRANGLER'S™****72-470**

Goatskin Grain Leather Drivers Gloves, Impact Level 2 ANSI/ISEA 105 Cut Level A6

- Premium goatskin leather durability
- Driver style with inset thumb
- Puncture Level 4 protection
- TPR impact protection, ANSI/ISEA 138 Impact Level 2
- Gunn cut enhances dexterity

6 Pairs x 8 bags= 48 Pairs Per Case

Size: S - 2XL**RMX™****92-675**

Impact & Cut Resistant Mechanics Gloves, ANSI/ISEA 138 Impact Level 2, ANSI/ISEA 105 Cut Level A6

- Premium goatskin leather durability
- Mechanics style with Velcro cuff
- Puncture Level 4 protection
- Reinforced thumb and finger saddle

6 Pairs x 8 bags= 48 Pairs Per Case

Size: S - 2XL**Sela****94-385**

18 Gauge HPPE Impact, Cut Resistant Gloves with Sandy Nitrile Coating, Nitrile Dots on Palm

- 18-gauge ANSI/ISEA 105 A5 cut protection
- Ultra-light liner enhances dexterity
- Sandy nitrile grip with dots
- High puncture resistance protection

6 pairs x 8 bags = 48 pairs per case

Size: XS - 2XL

Sela**94-220T**EN 388:
2016

4X43E

ANSI/ISEA 138



Sandy Nitrile Coated TPR Cut Resistant Touch Compatible Gloves, ANSI/ISEA 105 Cut Level A5, Puncture 3

- Ultra-light liner enhances dexterity
- Sandy nitrile grip, oil/dry
- TPR backhand impact protection
- High puncture resistance protection

6 pairs x 8 bags = 48 pairs per case

Size: S - 3XL**RMX****73-432**

Synthetic Leather / Spandex Mechanics Gloves

- Flexible knuckle with snug fit
- Reinforced thumb and fingertips for increased durability
- ANSI/ISEA 105 Cut Level A4 lining
- Lightly padded palm comfort

6 pairs x 12 bags = 72 pairs per case

Size: XS - XL**RMX****73-422**

Synthetic Leather / Spandex Mechanics Gloves, Unlined

- Slip-on design for easy wear
- High dexterity construction for precise control
- 4-way stretch construction for enhanced mobility
- Lightly padded palm comfort

6 pairs x 12 bags = 72 pairs per case

Size: S - XL**WRANGLER'S™****72-082**

Goatskin Grain Leather Mechanics Gloves, Patch Palm

- Full-grain goatskin palm durability
- Superior dexterity and abrasion resistance
- Reinforced thumb and fingertips
- Neoprene knuckle impact protection

6 pairs x 8 bags = 48 pairs per case

Size: S - XL

INDUSTRY TRENDS

Drivers & Mechanics Gloves

1

Multi-Hazard Protection

Industrial users increasingly require gloves that combine:



This has accelerated demand for hybrid driver and mechanics glove technologies.



2

High-Visibility Safety Integration

High-visibility gloves are becoming more common in:



Enhanced visibility helps improve worker awareness and jobsite safety.



3

Growth of Synthetic Leather Technologies

Modern mechanics gloves increasingly utilize synthetic leather materials that provide:



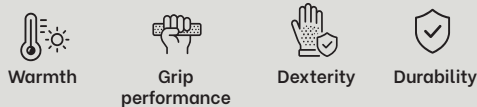
These materials help improve worker comfort during extended wear.



4

Demand for Winter Industrial Gloves

Cold-weather industrial work continues to drive demand for insulated driver and mechanics gloves that maintain:



RONCO's winter glove portfolio supports workers operating in harsh Canadian conditions.



5

Ergonomic & Dexterity-Focused Designs

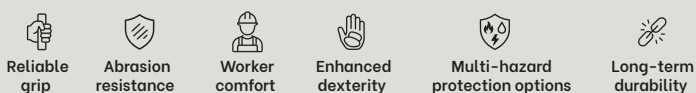
Workers increasingly expect gloves that reduce fatigue and improve hand movement. Modern glove designs now focus on:



6

Why Driver & Mechanics Gloves Remain Essential

Driver and mechanics gloves continue to play a critical role in industrial hand protection because they provide:



From general material handling to precision maintenance work, these gloves help improve worker safety, comfort, and productivity across demanding industrial environments.



COLD PROTECTION

WRANGLER'S™



92-675W



ANSI/ISEA
105



ANSI/ISEA 138



-20°C
-4°F

Impact & Cut Resistant Mechanics Gloves, Winter

- Premium goatskin leather durability
- Mechanics style with Velcro cuff
- Reinforced thumb and finger saddle
- Thinsulate™ insulation provides warmth down to -20 °C/ -4 °F

6 pairs x 8 bags = 48 pairs per case

Size: S - 2XL



72-372



Grain Leather Fitters, Sherpa Lined

- Durable grain leather construction
- Sherpa insulation for warmth
- Flexible cold-weather dexterity
- Ideal for construction and utility

6 pairs x 10 bags = 60 pairs per case

Size: S - 2XL



WRANGLER'S™**72-460W**

-20°C
-4°F



Goatskin Grain Leather Drivers Gloves, ANSI/ISEA 105 Cut A6, Puncture 4, Winter

- Superior dexterity and abrasion resistance
- Shirred elastic improves fit
- Enhanced comfort and dexterity design
- ANSI/ISEA 105 Cut Level A6, Abrasion 4 & Puncture 4
- Thinsulate™ insulation provides warmth down to -20 °C/ -4 °F

6 pairs x 12 bags = 72 pairs per case

Size: S - 2XL**WRANGLER'S™****72-470W**

-20°C
-4°F



Goatskin Grain Leather Drivers Gloves, Winter

- Shirred wrist blocks debris
- Gunn cut enhances dexterity
- Premium goatskin leather durability
- ANSI/ISEA 105 Cut Level A6, Impact Level 2
- Thinsulate™ insulation provides warmth down to -20 °C/ -4 °F

6 pairs x 8 bags = 48 pairs per case

Size: S - 2XL**WRANGLER'S™****72-060W**

-20°C
-4°F



Goatskin Grain Leather Driver Gloves, Winter

- Premium goatskin leather durability
- Driver style with inset thumb
- Shirred wrist blocks debris
- Thinsulate™ warmth to -20 °C/ -4 °F

6 pairs x 12 bags = 72 pairs per case

Size: M - 2XL**ICEBERG™****77-405**

-20°C
-4°F



Herringbone Style Silicone Palm Coated Acrylic Gloves

- Durable acrylic shell with terry liner
- Soft warmth for all-day comfort
- Dual-layer insulation for added warmth
- Ideal for cold-weather conditions

6 pairs x 12 bags = 72 pairs per case

Size: S - XL

HEAT PROTECTION

FORGE

Thermo-Guard™



FORGE

75-473



ANSI/ISEA
105



EN 407



X4XXXX

Premium Split Leather Gloves with High-Heat Aramid Liner, Yellow, ANSI/ISEA 105 Cut Level A5, Heat Level 4

- Premium split cowhide leather durability
- Rated up to 500°C (932°F)
- Flared cuff for extended coverage
- Para-aramid stitched seam strength

6 Pairs x 8 bags= 48 Pairs Per Case

Size: One Size

Thermo-Guard™

66-084



EN 407:
2020



X1XXXX

Heat Resistant Terry Cloth Gloves with Gauntlet Cuff, 30 oz

- Heat resistance with lasting comfort
- Terry loops keep hands cool
- Ideal for handling hot materials
- Gauntlet cuff protects wrists
- Heat protection up to 100°C

12 Pairs x 2 bags= 24 Pairs Per Case

Size: One Size

CHEMICAL PROTECTION



92-494



ANSI/ISEA 105



EN 388: 2016



4X42C

EN 374-5: 2016



EN 374-1: 2016 Type B



AJKLOPT

EN 407: 2020



X1XXXX

18G HPPE & Sandy Nitrile Coated Chemical Cut Resistant Gloves, Cut Level A3

- Superior grip in oily conditions
- Chemical and liquid splash protection
- High abrasion resistance durability
- Flexible dexterity with heat protection
- EN 407 Contact Heat Level 1

12 Pairs x 6 bags= 72 Pairs Per Case

Size: S - 2XL



92-594



ANSI/ISEA 105



EN 388: 2016



4X42C

EN 374-5: 2016



EN 374-1: 2016 Type B



AJKLOPT

EN 407: 2020



X1XXXX

Chemical Resistant Nitrile Coated TPR Cut Resistant Gloves, ANSI/ISEA 138 Impact 2

- Ergonomic nitrile-coated palm grip
- Reinforced acrylic liner for added comfort
- Gauntlet cuff for extended protection
- Level 2 impact protection
- Abrasion and puncture resistance

12 Pairs x 6 bags= 72 Pairs Per Case

Size: S - 2XL



Integra™ Plus**79-532**

Fully Coated PVC/Nitrile Blend gloves, Napped Cotton Lining W/ Safety Cuff, Black

- Durable rubberized cuff for wrist protection
- Double-dipped resin for wet/dry grip
- 100% cotton jersey for comfort

6 pairs x 12 bags = 72 pairs per case

Size: XL**IRONCORE™****76-535**

Full Nitrile Coated Gloves, Napped Cotton Lining, Rough Surface Grip, Blue

- Full nitrile coating for oil/chemical protection
- Rough grip for wet/greasy conditions
- Reinforced cuff blocks liquids and debris
- Soft cotton liner reduces hand sweat

6 pairs x 12 bags = 72 pairs per case

Size: XL**IRONCORE™****76-515**

Full Nitrile Coated Jersey Lined Gloves with Knit Wrist Cuff, Blue

- Superior durability for heavy-duty use
- Sweat-absorbing jersey lining comfort
- Excellent dry grip performance
- Knit wrist blocks dirt and debris

12 pairs x 10 bags = 120 pairs per case

Size: S - 2XL

PRECISION HANDLING

FLEXSOR™

FLEXSOR™ Earth



FLEXSOR™ Earth 76-640E



EN 388:
2016



4121X



Touch
Compatibility



Biodegradable Foam Nitrile Palm Coated Polyester/Recycled PET Gloves

- Touchscreen-compatible fingertip use
- Highly breathable comfort fit
- 15-gauge soft flexible liner
- Latex-free knit wrist comfort
- High abrasion, wet/oily grip

12 Pairs x 6 bags= 72 Pairs Per Case

Size: XS - 2XL

FLEXSOR™ 76-805



ANSI/ISEA
105



EN 388:
2016



3121X

Micro-Foam Nitrile Palm Coated Nylon Gloves

- Micro-foam nitrile wet/oily grip
- 15-gauge flexible comfort liner
- High-visibility color for safety
- Color-coded overcast for sizing

12 Pairs x 6 bags= 72 Pairs Per Case

Size: XS - 2XL